



Dart Hawkesbury
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D5159-043
Job Sheet 168457



Part No: D5159-043

Job Qty: 2 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/29/17	0.00	0.00	Start Up Container		CH
110	Small Fab	2 pcs		11/30/17	0.19	1.09	Small Fab		FF DAS
120	QC	2 pcs		11/30/17	0.00	0.00	QC5		38
130	Packaging	2 pcs		11/30/17	0.00	0.00	Packaging3	1.4AOLZ	9-88
140	QC21-SA	2 Ea		11/30/17	0.00	0.00	QC21		21 DEC 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5159-1	2	1	0	0
	D5160-5	2	15	0	0
	MS20601M4W4	6	35	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 4:00 PM dart.poulin.mario

ST358 D 5159-1 — 50 12874 ① 50 18211 ①
ST358 D 5160-5 — F161344
GA MS20601M4W4 — FM137709-0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
		Large Fab ☐	Composite ☐	Supplier ☐	

Date : _____	Step #: _____	QTY Effective _____	MRB (QSI042) Approval _____
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Description Work Order Deviation

Job No: 168457
Mfg Date: 12/08/17

Start up operation

D5159-043

Change No:
Operation:
Revision:
PART NO:

Seat Back Brace Assembly



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Root Cause		Other	
Environment ☐	No Re-verification ☐	Complete/Unqualified ☐	Weld ☐
Design ☐	Operator ☐	Contamination ☐	Wrong Stock Pulled ☐
Doc/Data ☐	Offset/Setup ☐	Countersink ☐	Out of Sequence ☐
Equip/Tooling ☐	Supplier ☐	Cut Too Short ☐	Off-set ☐
Handling/Pre ☐	Training ☐	Instructions Incomplete/Unclear ☐	Mislabeled ☐
Material ☐	Use for Testing ☐	Drill Holes ☐	Fit/Function ☐
Internal Transport ☐	Poor Information ☐		Misaligned/off center ☐
Tribal Knowledge ☐	Rushing ☐		
LOA ☐	Product Improvement ☐		
Substation ☐	Process Improvement ☐		
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER : _____			